

Work Order ID 57297

Wednesday, March 31, 2010 3:43:10 PM



Page 1

Item ID: D3915-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 3/31/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 4/5/2010 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: YMC

Date: 10-3-31

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3915	A

100 0.00



Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4019
2- Drill hole as per dwg
3- remove identification marks and deburr

④ AD 10.04.06

110 QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Scobulog

④ X4

120 Identify as per dwg & Stock Location: bucket

0.00



Packaging

Memo

0.00

Packaging

④ AD 10.04.06

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Process Plan:

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Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/07 *[Signature]*
UMF
10-4-5

Picklist Print

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Work Order ID: 57297



Parent Item: D3915-1



Parent Item Name: Rib

Start Date: 3/31/2010

Required Date: 4/5/2010

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6TS0.750W.06 2		Purchased	No			100	f	165.1568	33.6842			



6061-T6 SQ Tube .75 x .75 x .062W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT06

165.1568

103069

51.0968

104422

69.75

16441

10.31

9671

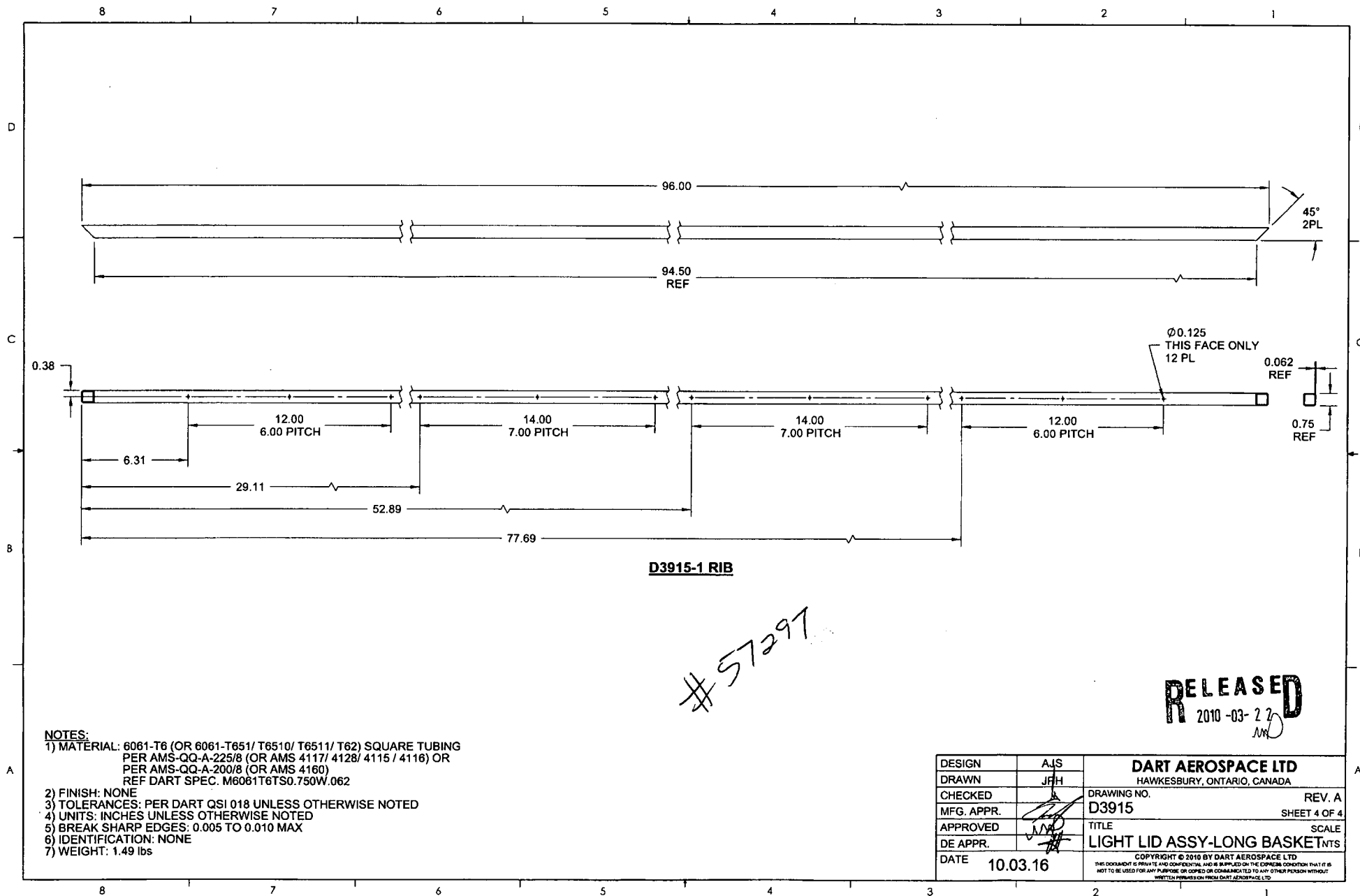
34

8' _____

16' _____

8' _____



DD 10.01.05



D3915-1 RIB

#57297

RELEASED
2010-03-22

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3915	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LIGHT LID ASSY-LONG BASKET	INTS
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries